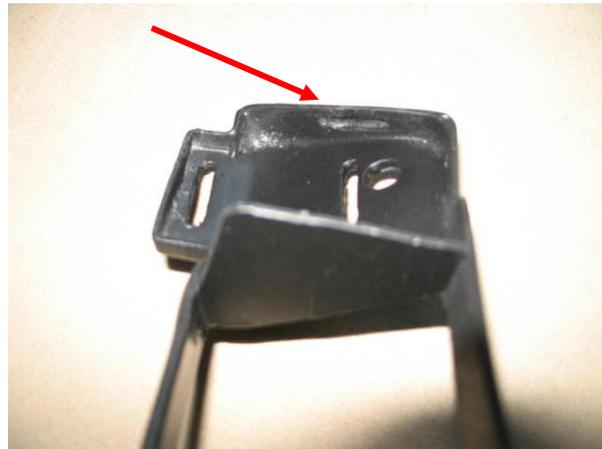
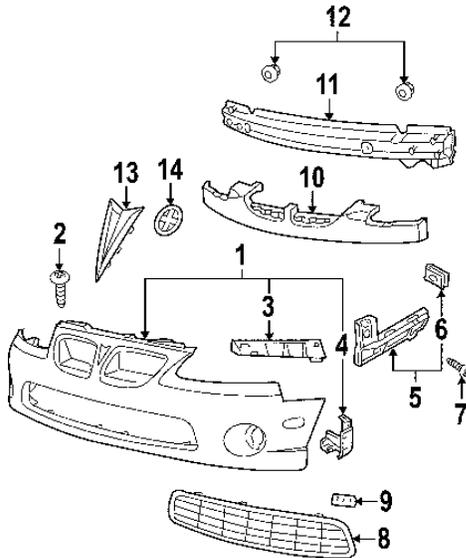


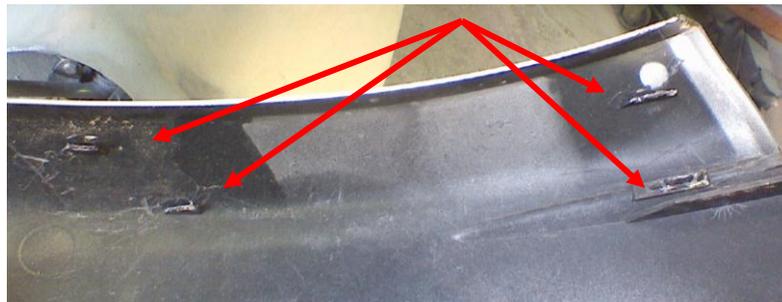
'04-06 GTO Front Bumper Repair Clip Instructions (p1)



NOTE: The repair and replacement of the front bumper clips should **ONLY** be performed by an auto body professional. General Motors did not intend for OEM bumper clips (3) to be replaced. OEM clips have a small opening at the end of the clip attachment section as it mates with the body mount clip (5). Ours does not and is a solid piece with an indentation. Therefore, it may be necessary to trim away extra material from this indentation area to insure a flush and secure fit.



- 1) Trace an outline of the original clip on the inside of the bumper using a marker or paint pen
- 2) Remove the original clip by heating the OEM melted tabs. NOTE: Leave as much tab original material as possible from and on bumper for easier part alignment with new tab.



- 3) Thoroughly clean new bumper clips as they have a silicone release agent from the production process. Clean bumper surface to remove dirt and grease. Scuff contact surface to promote better adhesion and re-clean surface.

'04-06 GTO Front Bumper Repair Clip Instructions (p2)

- 4) Install new clip. **NOTE:** When applying adhesive between bumper and clip surface, use a thin layer slow curing (15+ minutes), NON-expanding adhesive. If expansive adhesive is used, use a very modest amount. **Flush fitment of clip is critical for proper bumper fitment.**



- 5) If necessary, at adhesive contact points, apply pressure against clip and bumper or clamp to thin adhesive and insure a flush fit against the bumper. **NOTE:** Insure that clip is within previously drawn outline before adhesive fully cures. **Flush fitment of clip against bumper is critical for proper bumper fitment.**



- 6) Apply a faster curing adhesive (10+ minutes) to the tab area insuring adhesive penetrates holes and covers bumper tabs



- 7) Reinstall bumper and tape fender and bumper mating area to insure flush and tight perfect fit as adhesives fully cure. Do **NOT** use vehicle until adhesives have fully cured I accordance to adhesive producer's directions.
- 8) Minor flush fitment adjustments can be made by trimming the bumper clips center material as stated in introduction. However it is necessary for the placement of the clips to be firmly secured in factory locations before attempting this adjustment.